

# Unit Replacement : NA

## Steps

This section describes the steps for replacing an NA Unit.

- ① Obtain a backup.
- ② Replace the device.
- ③ Set the IP address.
- ④ Download data.

## Detailed Steps

### ① Obtain a backup.

Refer to [this page](#) for the procedure.

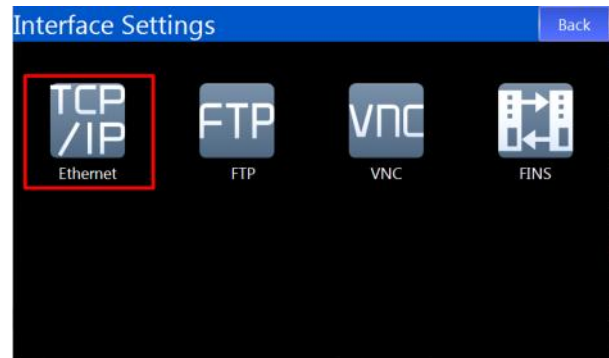
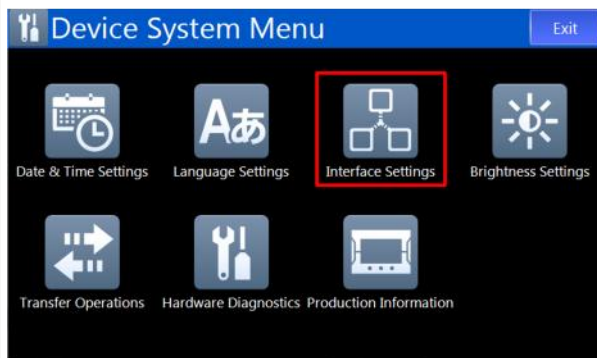
Please make sure to take a note of the IP address and subnet mask of the original NA Unit before replacement.

### ② Replace the device.

Turn OFF the power and replace the device.

### ③ Set the IP address.

Turn ON the power and double-tap the upper left or lower right corner of the NA Unit, and then tap Device System Menu => Interface Settings => Ethernet in the order.



Enter the IP address and subnet mask in the Ethernet settings and press the [Apply] button.

# Ethernet settings

Back

	Port 1	Port 2
IP address	192.168.250.2	0.0.0.0
Subnet mask	255.255.255.0	0.0.0.0
Default gateway	0.0.0.0	0.0.0.0
DNS (Primary)		
DNS (Secondary)		
WINS (Primary)		
WINS (Secondary)		
	Apply	<input checked="" type="checkbox"/> Ethernet Direct Connection
<input type="checkbox"/> Enable IP Routing	Apply	Apply

Ping Test  Ping

#### ④ Download data.

Download the project data that had been obtained to the NA.

Refer to the following page for the instructions to download.

[Downloading Data to NA](#)

#### Remarks

If the system program versions of NA do not match, refer to [Procedures When the System Program Versions Do Not Match](#).