Transferring Changes Made During Online Editing

Steps

This function is used to edit circuits in online status.

① Go online with the PLC.
② Open the program to edit on the window.
③ Start online editing.
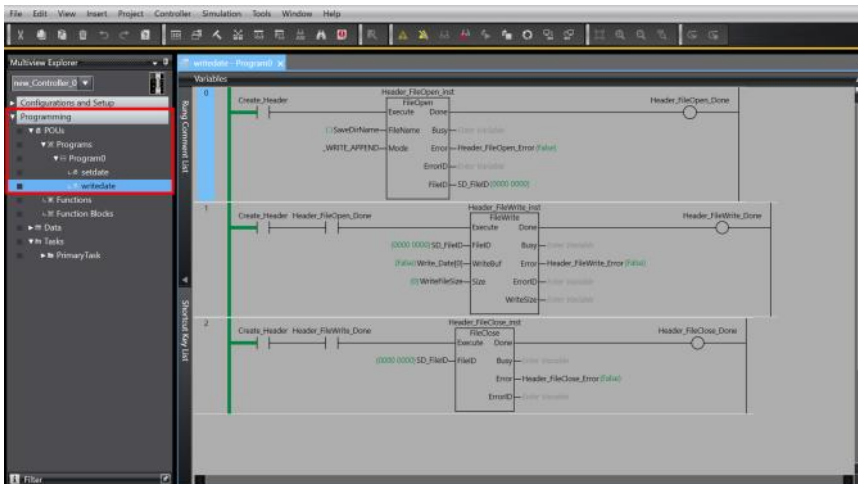④ Change the circuits.
⑤ Transfer the changes.

Detailed Steps

① Go online with the PLC.
Refer to the link below for the instructions to go online.
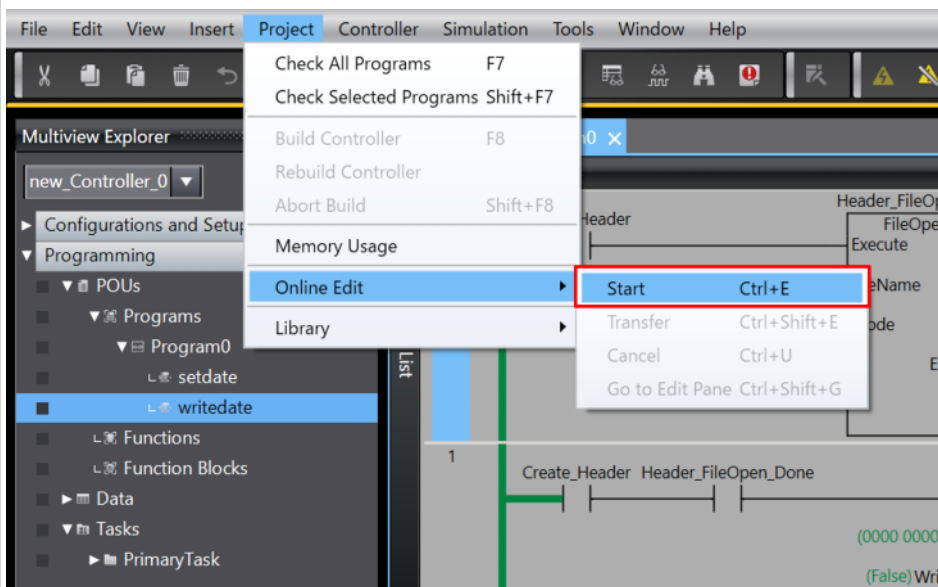**Going Online with an NJ/NX Controller**

② Open the program to edit on the window.
Open the circuit page to add modification.

③ Start online editing.
Press "Ctrl+E" or select [Project] - [Online Edit] - [Start] from the menu to start online editing.
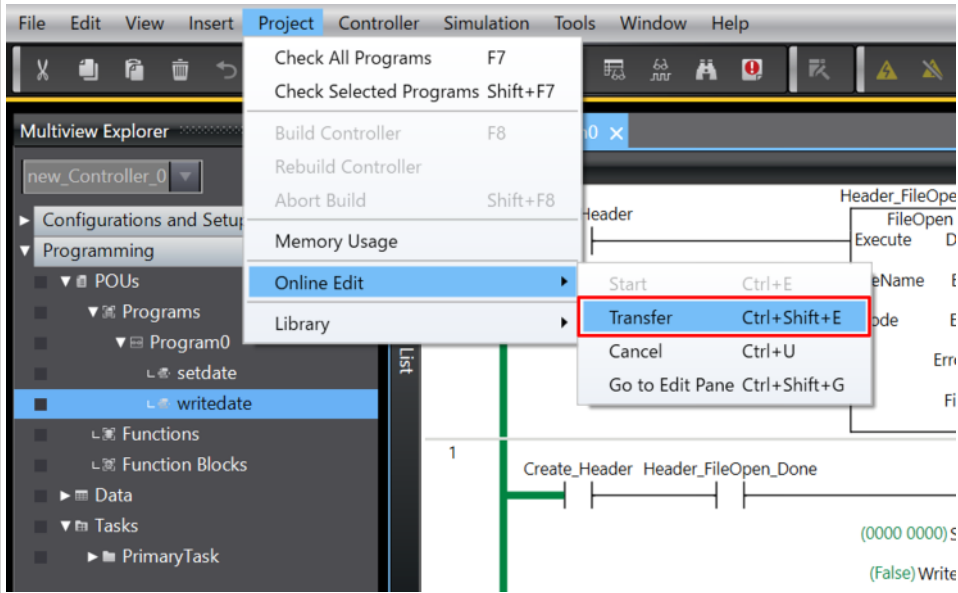

④ Change the circuits.
Change the circuits.

*If there are no changes to be made and you want to cancel online editing, press "Ctrl+U" to cancel online editing.

⑤ **Transfer the changes.**
Press "Ctrl+Shift+E" or select [Project] - [Online Edit] - [Transfer] from the menu to transfer the changes.

Remarks

If you want to add global variables in online editing, the following steps are required.
① Open the global variable table.
② Start online editing.
* If you have already started online editing on another page, you need to end it first.
③ Add global variables.
④ Transfer the changes