

# Unit Replacement: G5 Motor

## Steps

This section describes how to replace the G5-series Servo Motor.

- ① Turn OFF the power supply and replace the motor.
- ② Turn ON the power supply and go online.
- ③ Open the [Motor and Encoder] Tab Page.
- ④ Open the [Encoder Properties] screen.
- ⑤ Execute [Clear system].
- ⑥ Execute [Reset alarm].
- ⑦ Cycle the power supply.

## Detailed Steps

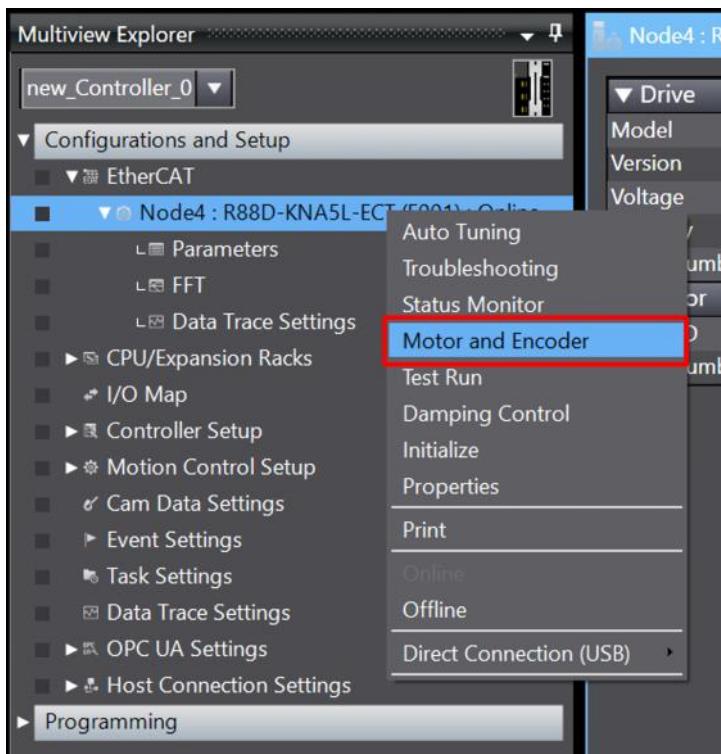
### ① Turn OFF the power supply and replace the motor.

### ② Turn ON the power supply and go online.

Go online with the Controller to which the Servo Drive is connected by referring to "[Going Online with an NJ/NX Controller](#)".

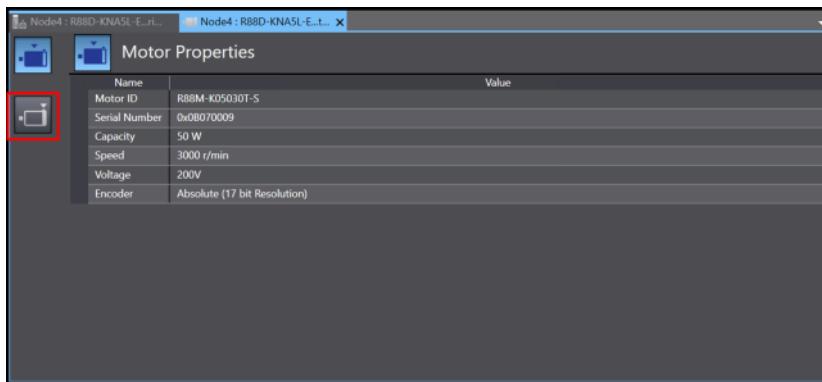
### ③ Open the [Motor and Encoder] Tab Page.

After replacing the motor, "40.0: Absolute value system down" occurs, so clear the multiple rotation data. Right-click the Servo Drive connected to the motor that has been replaced from [Configurations and Setup] - [EtherCAT] in the Multiview Explorer, and select [Motor and Encoder].



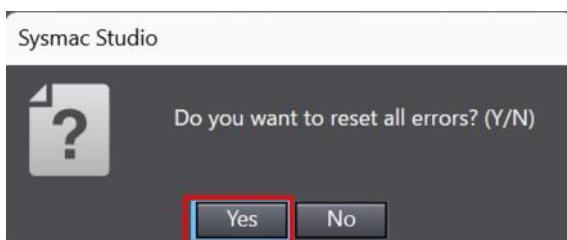
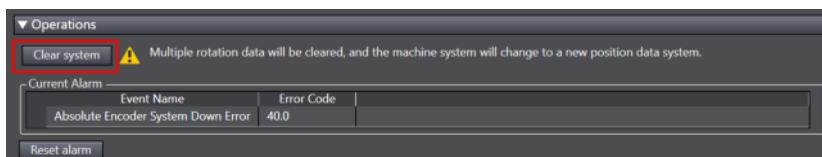
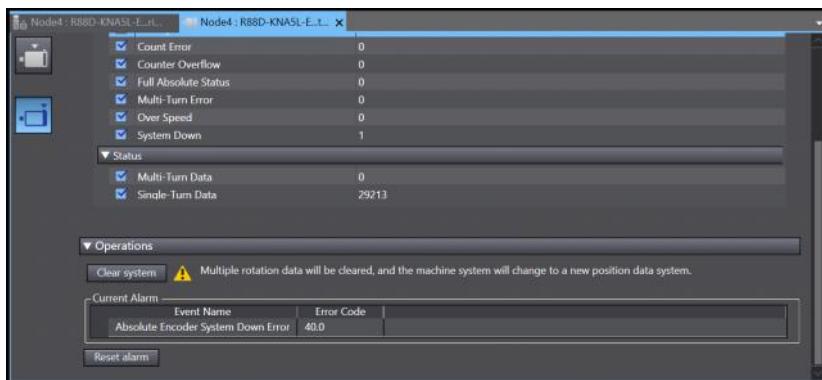
### ④ Open the [Encoder Properties] screen.

Click the button shown in the red frame in the figure below to open the [Encoder Properties] screen.



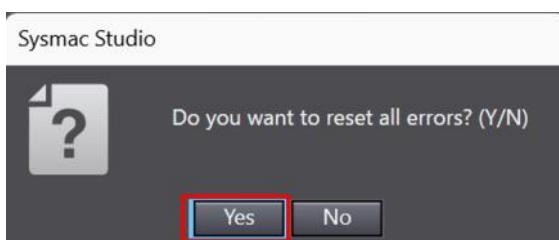
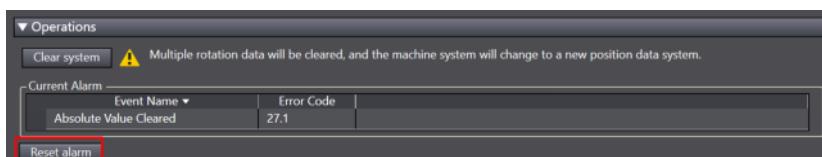
## ⑤ Execute [Clear system].

To clear the multiple rotation data, click the [Clear system] button.



## ⑥ Execute [Reset alarm].

The current alarms are listed as shown as in the figure below. Click the [Reset alarm] button.



## ⑦ Cycle the power supply.

The alarm shown in the list remains even after resetting alarms. Note that this alarm is resolved after cycling the power supply.

▼ Operations

 Multiple rotation data will be cleared, and the machine system will change to a new position data system.

Event Name ▾	Error Code
Absolute Value Cleared	27.1

Remarks