

Unit Replacement : NX-SI/NX-SO Safety I/O Units

Steps

- ① Turn OFF the power supply and replace the device.
- ② If the replaced Unit has a history of use, clear all memory of the Unit.
* This step is not required if the Unit is in its factory default state.

Detailed Steps

① Turn OFF the power supply and replace the device.

The settings of the Safety I/O Units are downloaded from the Safety CPU Unit at startup, therefore, downloading the settings is not required when replacing the Safety I/O Units.

② If the replaced Unit has a history of use, clear all memory of the Unit.

Execute Clear All Memory according to the procedure below.

This procedure is not necessary if you use a factory default state Unit. (Replacement is completed with only step ①.)

• Turn ON the power and go online with the Controller.

Go online with the Controller by referring to "[Going Online with an NJ/NX Controller](#)".

• Execute Clear All Memory to the target Unit.

You can execute Clear All Memory from the Unit Configuration and Setup Tab Page where the target Unit is included.

