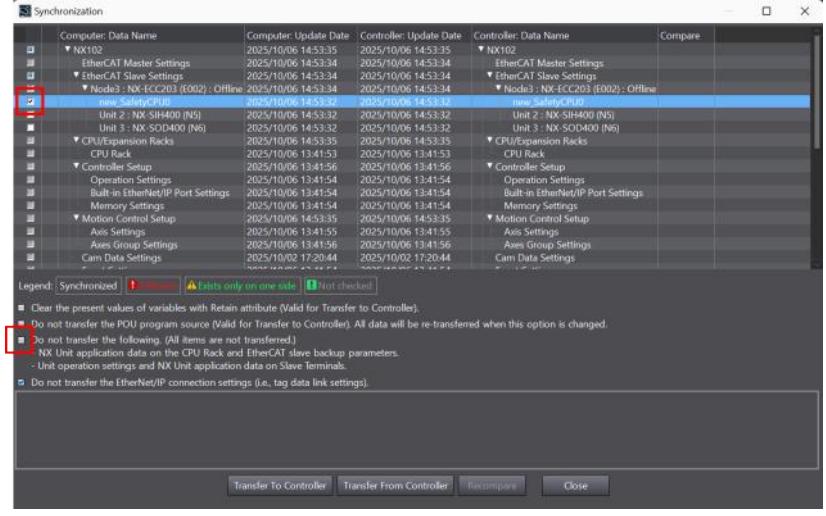
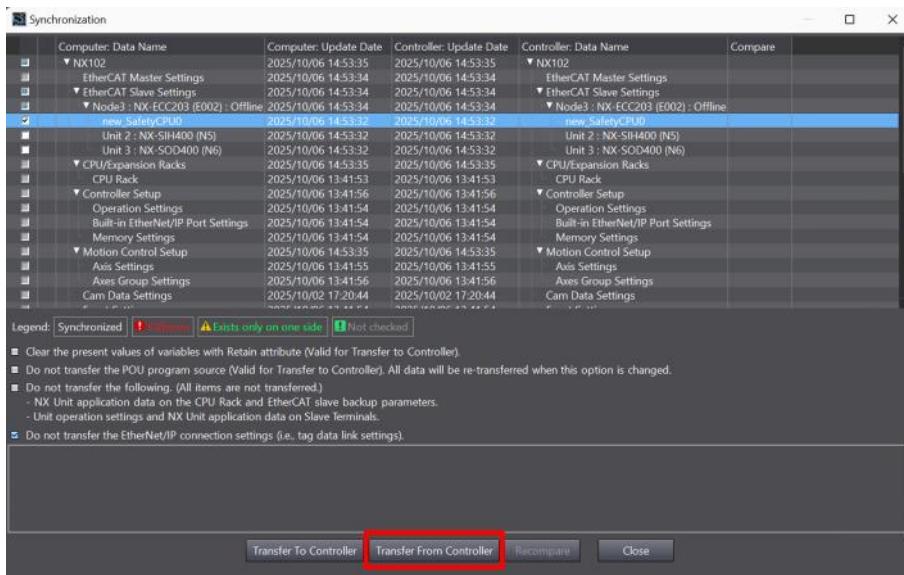


Uploading an NX-SL Safety Program

Steps
<p>① Go online with the Controller. ② Click the [Synchronization] button on the toolbar. ③ Set the transfer target so that the safety program is uploaded. ④ Upload the project.</p>

Detailed Steps
<p>① Go online with the Controller. Go online with the Controller by referring to "Going Online with an NJ/NX Controller".</p>
<p>② Click the [Synchronization] button on the toolbar.</p> 
<p>③ Set the transfer target so that the safety program is uploaded.</p> <p>Place a checkmark in the checkbox for the Safety CPU Unit as the target of transfer and uncheck "Do not transfer the following. (All items are not transferred)" in the synchronization options.</p> 
<p>④ Upload the project.</p> <p>Select the [Transfer From Controller] button.</p>



Select the [OK] button.



Select the [OK] button.

* If a password has been set, enter the set password.

