

Online to Transfer



Monitoring



Force On Force Off



Program Check



Online Edit

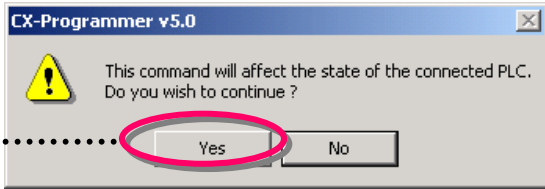
3. Monitoring

Change the PLC (simulator) to Monitor Mode.

The on/off statuses of contacts and coils are monitored.



Click



Click [Yes].

If your program has a large volume of data, the scroll speed of the screen may become slow when monitoring. In that case, click the below icon to cancel monitoring once, scroll the screen to the address you want to monitor, and then change to monitoring mode again.



toggles on/off of PLC monitoring.

